

PRODUCT: Black Epoxy Adhesive Curing Agent, Part "B"

CODE: 95A-D001

DESCRIPTION: Adhesive for raised pavement markers.

Note: This product must be mixed 1:1 by volume with 45W-D001, Part "A", before using.

- SPECIFICATION (TiO2): ASTM D476 TYPE I
- SPECIFICATION (TALC): ASTM D605
- VISCOSITY: Poise TD Helipath at 77°F, 200-900
- WEIGHT SOLIDS: 100%
- VOLUME SOLIDS: 100%
- **WEIGHT/GALLON:** 11.7 ± 2 lbs.
- SUBSTRATE: Concrete and asphalt
- BOND STRENGTH TO CONCRETE: Meets AASHTO T 237

SLANT SHEAR STRENGTH:

-24 H T 25 +/- 1 C: 2000 PSI, Minimum

-24 H T 25 +/- 1 C PLUS WATER SOAK: 1500 PSI, Minimum

- HOW APPLIED: Two-component equipment
- **REDUCTION:** None
- **POT LIFE:** 6 to 10 minutes after mixing with 45W-D001, Part "A"
- WASH THINNER: 1:1 blend of Toluol/MEK

APPLICATION TEMPERATURE: Minimum 40° F.

Aexcel Corporation • 7373 Production Drive • Mentor, Ohio 44060 • Phone: 440-974-3800 • Fax: 440-974-3808

The Product data offered herein are, to the best of our knowledge, true and accurate, but all recommendations are made without warranty, express or implied. Since the conditions of use are beyond our control, neither Aexcel Corporation, nor its agents shall be liable for any injury, loss or damage, direct or consequential, arising from the use or the inability to use the product described herein. No person is authorized to make any statement or recommendation not contained in the Product Data, and any such statement or recommendation, if made, shall not bind the Corporation. Further, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing patents, and no license under the claims of any patent is either implied or granted.