



AMERICA'S TOUGHEST TRAFFIC PAINTS™



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DESCRIPTION: 22A-E025 TOUGHLINE® BLACK HI-PERFORMANCE LOW VOC ACRYLIC TRAFFIC MARKING PAINT

COLOR: BLACK

APPLICABLE SPECIFICATION: VARIOUS

TYPICAL USES: PARKING LOTS and AUXILLIARY MARKINGS

DRY TIME: MAXIMUM 15 MINUTES @ 77°F

COVERAGE: APPROX. 320 LINEAR FEET OF 4" LINE APPLIED @ 15 MILS – PER GALLON

VOC: 100 g/l max.

TECHNICAL DATA AND PRODUCT SPECIFICATIONS MAY BE FOUND ON THE REVERSE SIDE OF THIS DOCUMENT.



WARNING To avoid slips and falls, do not use Aexcel traffic marking paint on large pedestrian surfaces or inclined surfaces including, but not limited to, ramps, walkways, stairs, crosswalks, and loading zones. As another example, do not paint an entire traffic stall. When the paint is applied to areas where there may be pedestrian traffic, always apply in conjunction with sufficient anti-slip additives to ensure traction. Failure to add anti-slip additives could contribute to falls that could result in serious injury or death.

TO INCREASE SLIP RESISTANCE

Add G3 anti-slip aggregate to any paint that may be exposed to pedestrian traffic. The larger the surface area of paint being applied the greater the need for aggregate. We recommend 4 pounds of G3 aggregate per 100 ft².

GENERAL INFORMATION

The following information has been provided as a general guideline for the use and disposal of Aexcel traffic marking paints. It is also very beneficial to run a small test in a non-critical area in order to ensure the surface preparation, weather conditions, equipment and product are suitable and working properly.

SURFACE PREPARATION

Care should be taken to ensure that the surface is clean, dry, and free of loose material. A simple leaf-blower is typically sufficient to remove gravel and dust in most instances. When applying over previously coated areas, however, take special care to remove any loose or peeling paint. Other surface conditions, such as areas with large amounts of engine oil build-up or existing epoxy coatings, may require a power washing procedure or abrading the surface before application of the paint. New concrete and asphalt should be aged for a minimum of 30 days prior to painting. Use caution when striping over a freshly sealed surface. Sealers can affect the adhesion and cure of traffic marking paints. For more information on the surface, please consult with the supplier or applicator of the surface.

WEATHER CONDITIONS AND APPLICATION

Air temperature, surface temperature, humidity and the weather conditions following application are extremely important factors in the success of the products. Aexcel formulates these coatings to be applied without further reduction. They can also be used in conjunction with the application of glass beads to improve reflectivity without sacrificing other properties. Protect fresh lines from traffic until thoroughly dry. These coatings should not be applied at temperatures below 50°F and/or less than 6 hours before any expected precipitation. **At lower temperatures or when humidity is extremely high, a significant amount of extra time will be needed for the paints to dry.**

EQUIPMENT

Tip size, fluid pressure, atomizing air pressure, paint viscosity, and paint temperature are all critical to the appearance, consistency, and performance of the paint. The equipment must be matched to the paint being applied in order to achieve the proper film thickness and coverage. Typical tip sizes for "airless" machines are .019"-.021", while "air-atomized" machines use .086"-.11" at 60 lbs. pressure. For more information, please consult with the equipment manufacturer.

PAINT SELECTION AND SAFETY

These coatings, like all solvent-based products are extremely flammable. Do not smoke or weld while working with these paints. Empty containers that held these products will also contain residual vapors and should be handled in the same manner as those that are full. Use only paint recommended or specified for each application. Shelter the containers when possible and avoid prolonged outside storage. Agitation of the paints by stirring or shaking should be performed in order to ensure uniform consistency, application, and performance. When storing partially filled containers, a small amount of solvent may be added and allowed to stand on top in order to avoid "skinning." Always be sure the containers are sealed tightly during transporting or storing in order to avoid spillage, risk of fire and solvent evaporation. Keep paints away from heat and flame. Consult the MSDS and/or labels for further safety, personal protection, first aid, and spill or leak procedures.

WASTE DISPOSAL

Comply with all regulations regarding handling, storage, and disposal of all hazardous materials and waste. Consult local agencies or disposal companies for individual instructions and requirements. **Improper disposal of paints and their related materials is illegal and may result in large fines.** Please comply with all regulations and minimize waste whenever possible.

NAME: TOUGHLINE® HI-PERFORMANCE LOW VOC ACRYLIC TRAFFIC MARKING PAINT

COLOR: BLACK

CODE: 22A-E025

VISCOSITY @ 77°F, Kneb Units (KU): 70-80

WEIGHT PER GALLON @ 77°F, Lbs.: 11.5 +/- .2

PIGMENT, % By Weight: 44 ± 2%

TOTAL SOLIDS, % By Weight: 64 ± 2%

DRY TIME TO NO PICK UP, Minutes: 15 Maximum

REFLECTANCE, %: 50 Minimum

OPACITY, 10 MIL.: 0.99 Minimum

V.O.C. (100 g/l max.): 93.0 g/L
0.78 Lb/Gal

CLEAN-UP SOLVENTS: Acetone, Toluene, Methyl Ethyl Ketone or Equivalent

REVISION DATE: 8/12/24

THIS PRODUCT DOES NOT CONTAIN LEAD, CHROMIUM OR CADMIUM.

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